

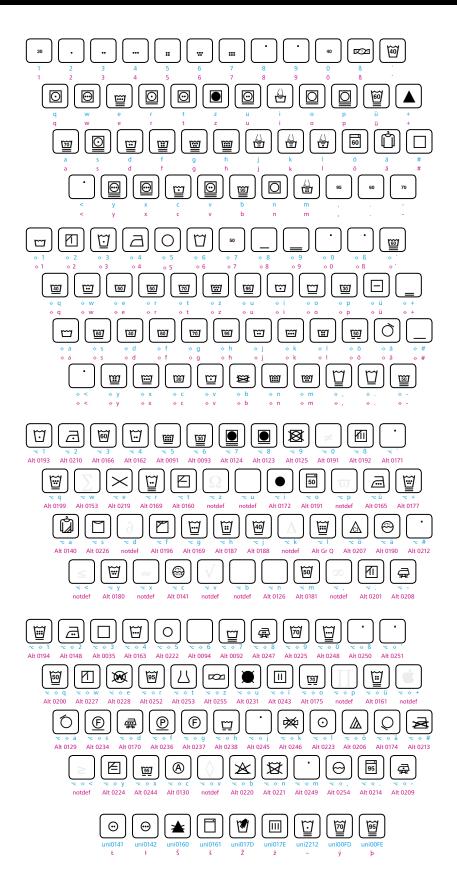
Care Instructions™

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Character Set (18 pt)

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Keyboard-Layout Mac/Win (QWERTZ-Keyboard)





European Care Labeling (DIN ISO 3758:2012)

Washing Process - maximum washing temperature 95°C **195** - normal process - maximum washing temperature 70°C 707 - normal process - Maximum washing temperature 60°C **60** - Normal process - Maximum washing temperature 60°C **66** - Mild process - Maximum washing temperature 50°C **50** - Normal process - Maximum washing temperature 50°C **50** - Mild process - Maximum washing temperature 40°C 1407 - Normal process - Maximum washing temperature 40°C $\widetilde{40}$ - Mild process - Maximum washing temperature 40°C - Very mild process - Maximum washing temperature 30°C **30** - Normal process - Maximum washing temperature 30°C - Mild process - Maximum washing temperature 30°C - Very mild process - Maximum washing temperature 40°C - Hand wash - Do not wash **₩**

Bleaching Process				
\triangle	- any bleaching agent allowed			
A	 only oxygen / non-chlorine bleach allowed 			
×	- do not bleach			

Tumble Drying Process				
<u></u>	 tumble drying possible normal temperature maximum exhaust temperatue 80°C 			
0	 tumble drying possible drying at lower temperature maximum exhaust temperature 60°C 			
	- do not tumble dry			

Natural Drying Process				
	- line drying			
Ш	- drip line drying			
	- flat drying			
	- drip flat drying			
	- line drying in the shade			
1	- drip line drying in the shade			
	- flat drying in the shade			
	- drip flat drying in the shade			

roning P	rocess	
	- iron at a maximum sole-plate temperature of 200°C	
	 iron at a maximum sole-plate temperature of 150°C 	
$\overline{\Box}$	 iron at a maximum sole-plate temperature of 110°C without steam steam ironing may cause irreversible damage 	
**	- do not iron	
rofessional Textile Care Process		

<u> </u>	 steam ironing may cause irreversible damage
**	- do not iron
Profession	al Textile Care Process
P	- professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F - normal process
<u>P</u>	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F mild process
F	 professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) normal process
<u></u>	 professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) mild process
\boxtimes	- do not dry clean
W	- professional wet cleaning - normal process
$\underline{\underline{w}}$	- professional wet cleaning - mild process
<u>w</u>	- professional wet cleaning - very mild process
X	- do not professional wet clean

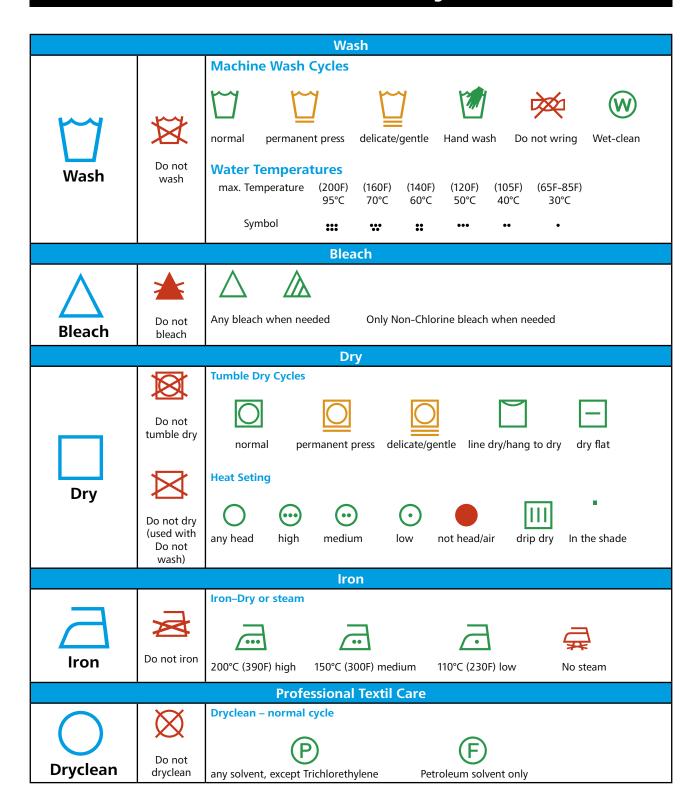
The first and second editions ISO 3758 were published in 1991 and 2005. The third edition ISO 3758:2012 has been published recently and replaces the previous version of the standard (ISO 3758:2005). Key changes are the addition of symbols for natural drying processes and the change of 'Do not bleach' symbol. The previous version used a blackened triangle; in the 2012 version this has now reverted back to a lined version. The care symbols used in ISO 3758: 2012 consist of 5 main treatments and shall appear in the order washing, bleaching, drying, ironing and professional textile care. For details, please visit http://ginetex.info/ginetex/.

American Care Labeling

	Machine wash cycles	Waring symbols for laundering
Wash	Normal permanent press delicate/gentle Hand wash	Do not wash Do not bleach
Bleach	Any bleach when needed Only Non-Chlorine bleach when needed	Do not dry (used with Do not wash) Do not wring
Dry	Tumble Dry Cycles normal permanent press delicate/gentle line dry/hang to dry Tumble Head Settings any head high medium low not head/air drip dry dry flat	Additional Instructions Do not iron Do not tumble dry
Iron	Iron–Dry or steam 200°C (390F) 150°C (300F) 110°C (230F) 100°C (230F) 100 100 100 100 100 100 100 100 100 10	In the shade (added to line dry. drip dry, or dry flat) No steam
	Dryclean – normal cycle Dryclean – addition	nal instructions
Dryclean	any solvent except Trichlor- ethylene Petroleum solvent only dryclean Do not dryclean Short reduced moisture	low no steam finishing

Note: This figure illustrates the symbols to use for laundering and drycleaning instructions. As a minimum, laundering instructions should include, in order, four symbols: washing, bleaching, drying and ironing; drycleaning instructions shall include one symbol. Additional words may be used to clarify the instructions.

Canadian Care Labeling



The Canadian standard for care labeling has been revised. The new version has symbols in black and white replacing the previous "traffic light" colors of green, amber, and red. The new standard is harmonized with the American and international standards for care labeling using five basic symbols which must appear in the sequence: washing, bleaching, drying, ironing, professional textile care. Any additional information must appear in English and French.

Chinese Care Labeling (GB/T 8685-2008)

Washing Process - maximum washing temperature 95°C **195** - normal process - maximum washing temperature 70°C 707 - normal process - Maximum washing temperature 60°C **60** - Normal process - Maximum washing temperature 60°C **66** - Mild process - Maximum washing temperature 50°C **50** - Normal process - Maximum washing temperature 50°C **50** - Mild process - Maximum washing temperature 40°C 1407 - Normal process - Maximum washing temperature 40°C $\widetilde{40}$ - Mild process - Maximum washing temperature 40°C - Very mild process - Maximum washing temperature 30°C **30** - Normal process - Maximum washing temperature 30°C - Mild process - Maximum washing temperature 30°C - Very mild process - Maximum washing temperature 40°C - Hand wash - Do not wash 羉

Bleaching	
\triangle	- any bleaching agent allowed
A	- only oxygen / non-chlorine bleach allowed
×	- do not bleach

Tumble Dry	
<u></u>	tumble drying possiblenormal temperaturemaximum exhaust temperatue 80°C
0	tumble drying possibledrying at lower temperaturemaximum exhaust temperature 60°C
Ø	- do not tumble dry

Natural Air Dry				
	- line drying			
	- drip line drying			
	- flat drying			
	- drip flat drying			
	- line drying in the shade			
	- drip line drying in the shade			
	- flat drying in the shade			
	- drip flat drying in the shade			

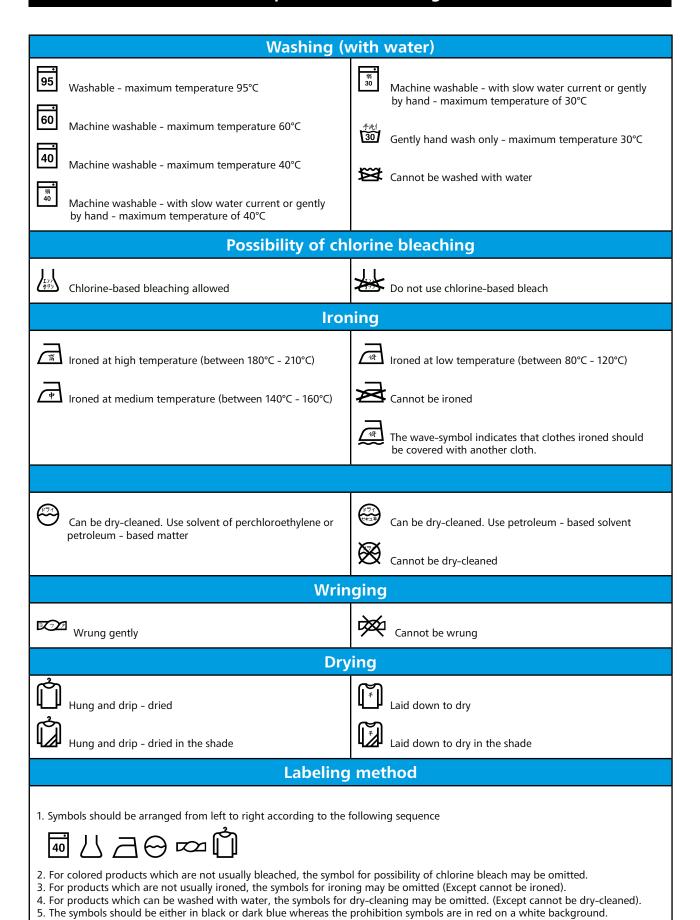
	- drip line drying in the shade
	- flat drying in the shade
	- drip flat drying in the shade
Ironing P	rocess
	- iron at a maximum sole-plate temperature of 200°C
	- iron at a maximum sole-plate temperature of 150°C
\overline{a}	 iron at a maximum sole-plate temperature of 110°C without steam steam ironing may cause irreversible damage
A	- do not iron
Professio	nal Textile Care Process
P	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F normal process

Profession	al Textile Care Process
P	- professional dry cleaning in tetrachloroethe- ne and all solvents listed for the symbol F - normal process
<u>P</u>	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F mild process
(F)	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - normal process
<u></u>	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - mild process
\boxtimes	- do not dry clean
W	- professional wet cleaning - normal process
$\underline{\underline{w}}$	- professional wet cleaning - mild process
<u>w</u>	- professional wet cleaning - very mild process

National Textile Base Standard Technical Sub-committee discussed and voted for revision of GB/T 8685 in the Huangshan annual technical meeting in April 2008. An updated standard GB/T 8685-2008 is issued and is effective from 1 March 2009.

A permanence label shall include symbols of washing, bleaching, drying, ironing and professional cleaning in sequence. Sufficient and appropriate symbols shall be used to ensure garment would not be damaged during cleaning process.

Japanese Care Labeling





alternative or obsolete Characters

	wash	\bigcirc \bigcirc	Tumble dry normal
	hand wash	○ ○	Tumble dry, low heat
超过	do not wash	⊙	Tumble dry, medium heat
30 30 30	30°C normal wash		Do not tumble dry
40 (40) 40	40 °C normal wash	□彙	Iron without steam
50 50	50 °C normal wash	□彙	Iron, low heat (230F) without steam
60 E 60 E 60	60 °C normal wash	温 彙	Iron, medium heat (300F) without steam
70 70 70	70 °C normal wash		Iron, high heat (390F) without steam
95 (11) 95	95 °C normal wash		Do not iron
30 T	30°C permanent press	00	
40 40 1	40°C permanent press		Do not wet clean
<u> </u>	50°C permanent press	*	Do not bleach
<u> </u>	60°C permanent press	\triangle	Bleach (Only Chlorine - old Sign)
70 m 70 m	70°C permanent press		Dry in the shade (added to line dry, drip dry, or dry flat)
95 (11)	95°C permanent press		
<u> </u>	30°C delicate; gentle	95	max. Temperature 200F (95°C)
40 40 40	40°C delicate; gentle	70	max. Temperature 160F (70°C)
<u> </u>	50°C delicate; gentle	60	max. Temperature 140F (60°C)
<u> </u>	60°C delicate; gentle	••• 50	max. Temperature 120F (50°C)
<u> </u>	70°C delicate; gentle	•• 40	max. Temperature 105F (40°C)
<u> </u>	95°C delicate; gentle	• 30	max. Temperature 65-85F (30°C)



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