

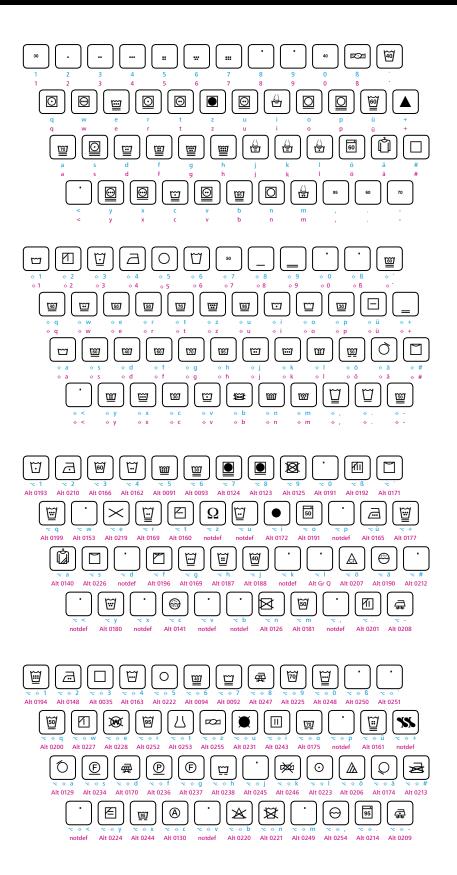
Care Instructions™

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Keyboard-Layout Mac/Win (QWERTZ-Keyboard)





European Care Labeling (DIN ISO 3758:2012)

Washing Process - maximum washing temperature 95°C **195** - normal process - maximum washing temperature 70°C 70 - normal process - Maximum washing temperature 60°C **60** - Normal process - Maximum washing temperature 60°C **66** - Mild process - Maximum washing temperature 50°C **50** - Normal process - Maximum washing temperature 50°C **50** - Mild process - Maximum washing temperature 40°C 1407 - Normal process - Maximum washing temperature 40°C $\widetilde{40}$ - Mild process - Maximum washing temperature 40°C - Very mild process - Maximum washing temperature 30°C [30] - Normal process - Maximum washing temperature 30°C - Mild process - Maximum washing temperature 30°C - Very mild process - Maximum washing temperature 40°C - Hand wash - Do not wash **₩**

Bleaching Process					
Δ	- any bleaching agent allowed				
\triangle	 only oxygen / non-chlorine bleach allowed 				
*	- do not bleach				

Tumble Drying Process - tumble drying possible - normal temperature - maximum exhaust temperatue 80°C - tumble drying possible - drying at lower temperature - maximum exhaust temperature - maximum exhaust temperature 60°C - do not tumble dry

Natural I	Orying Process
	- line drying
Ш	- drip line drying
	- flat drying
	- drip flat drying
	- line drying in the shade
徊	- drip line drying in the shade
	- flat drying in the shade
	- drip flat drying in the shade

	- drip flat drying in the shade
roning P	rocess
	 iron at a maximum sole-plate temperature of 200°C
	- iron at a maximum sole-plate temperature of 150°C
\overline{a}	 iron at a maximum sole-plate temperature of 110°C without steam steam ironing may cause irreversible damage
***	- do not iron
Professio	nal Textile Care Process
	- professional dry cleaning in tetrachloroethe-

	damage				
**	- do not iron				
Profession	al Textile Care Process				
P	- professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F - normal process				
<u>P</u>	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F mild process 				
F	 professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) normal process 				
<u>(F)</u>	 professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) mild process 				
\boxtimes	- do not dry clean				
W	- professional wet cleaning - normal process				
$\underline{\underline{w}}$	- professional wet cleaning - mild process				
<u>w</u>	- professional wet cleaning - very mild process				
XX	- do not professional wet clean				

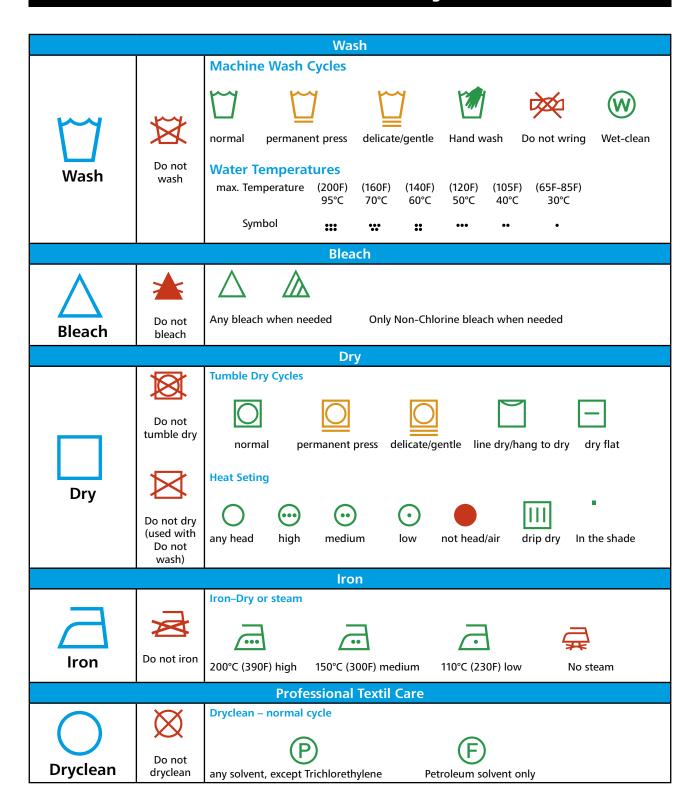
The first and second editions ISO 3758 were published in 1991 and 2005. The third edition ISO 3758:2012 has been published recently and replaces the previous version of the standard (ISO 3758:2005). Key changes are the addition of symbols for natural drying processes and the change of 'Do not bleach' symbol. The previous version used a blackened triangle; in the 2012 version this has now reverted back to a lined version. The care symbols used in ISO 3758: 2012 consist of 5 main treatments and shall appear in the order washing, bleaching, drying, ironing and professional textile care. For details, please visit http://ginetex.info/ginetex/.

American Care Labeling

	Machine wash cycles	Waring symbols for laundering
Wash	normal permanent press delicate/gentle Hand wash Water Temperatures	Do not wash
	max. Temperature (200F) (160F) (140F) (120F) (105F) (65F-85F) 95°C 70°C 60°C 50°C 40°C 30°C Symbol	Do not bleach
Δ	Any bleach when needed Only Non-Chlorine bleach when needed	Do not dry (used with Do not wash)
Bleach	, steach when needed	Do not wring
	Tumble Dry Cycles	Additional Instructions
	normal permanent press delicate/gentle line dry/hang to dry	Do not iron
Dry	Tumble Head Settings O O O O O O O O O O O O O O O O O O O	Do not tumble dry
	Iron-Dry or steam	In the shade (added to line dry.
		drip dry, or dry flat)
Iron	200°C (390F) 150°C (300F) 110°C (230F) high medium low	#
	Dryclean – normal cycle Dryclean – addition	al instructions
Druglasa		Q Ò
Dryclean	any any solvent Petroleum Do not short reduced solvent except Trichlor- solvent only ethylene	low no head steam finishing

Note: This figure illustrates the symbols to use for laundering and drycleaning instructions. As a minimum, laundering instructions should include, in order, four symbols: washing, bleaching, drying and ironing; drycleaning instructions shall include one symbol. Additional words may be used to clarify the instructions.

Canadian Care Labeling



The Canadian standard for care labeling has been revised. The new version has symbols in black and white replacing the previous "traffic light" colors of green, amber, and red. The new standard is harmonized with the American and international standards for care labeling using five basic symbols which must appear in the sequence: washing, bleaching, drying, ironing, professional textile care. Any additional information must appear in English and French.

Chinese Care Labeling (GB/T 8685-2008)

Washing Process - maximum washing temperature 95°C **195** - normal process - maximum washing temperature 70°C 707 - normal process - Maximum washing temperature 60°C **60** - Normal process - Maximum washing temperature 60°C **660** - Mild process - Maximum washing temperature 50°C **50** - Normal process - Maximum washing temperature 50°C **50** - Mild process - Maximum washing temperature 40°C 1407 - Normal process - Maximum washing temperature 40°C $\widetilde{40}$ - Mild process - Maximum washing temperature 40°C - Very mild process - Maximum washing temperature 30°C **30** - Normal process - Maximum washing temperature 30°C - Mild process - Maximum washing temperature 30°C - Very mild process - Maximum washing temperature 40°C - Hand wash - Do not wash 羉

Bleaching	
\triangle	- any bleaching agent allowed
A	- only oxygen / non-chlorine bleach allowed
\boxtimes	- do not bleach

Tumble Dry	
<u></u>	tumble drying possiblenormal temperaturemaximum exhaust temperatue 80°C
0	 tumble drying possible drying at lower temperature maximum exhaust temperature 60°C
Ø	- do not tumble dry

Natural Air Dry					
	- line drying				
	- drip line drying				
	- flat drying				
	- drip flat drying				
	- line drying in the shade				
	- drip line drying in the shade				
	- flat drying in the shade				
	- drip flat drying in the shade				

Ironing Process						
	- iron at a maximum sole-plate temperature of 200°C					
	- iron at a maximum sole-plate temperature of 150°C					
∂	 iron at a maximum sole-plate temperature of 110°C without steam steam ironing may cause irreversible da- mage 					
$ \mathbf{A} $	- do not iron					

<u> </u>	
Profession	al Textile Care Process
P	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F normal process
<u>P</u>	 professional dry cleaning in tetrachloroethene and all solvents listed for the symbol F mild process
(F)	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - normal process
<u></u>	- professional dry cleaning in hydrocarbons (distillation temperature between 150°C and 210°C, flash point between 38°C and 70°C) - mild process
\boxtimes	- do not dry clean
W	- professional wet cleaning - normal process
$\underline{\underline{w}}$	- professional wet cleaning - mild process
<u>w</u>	- professional wet cleaning - very mild process

National Textile Base Standard Technical Sub-committee discussed and voted for revision of GB/T 8685 in the Huangshan annual technical meeting in April 2008. An updated standard GB/T 8685-2008 is issued and is effective from 1 March 2009.

A permanence label shall include symbols of washing, bleaching, drying, ironing and professional cleaning in sequence. Sufficient and appropriate symbols shall be used to ensure garment would not be damaged during cleaning process.

Japanese Care Labeling

Washing (with water) 95 Washable - maximum temperature 95°C Machine washable - with slow water current or gently by hand - maximum temperature of 30°C 60 Machine washable - maximum temperature 60°C Gently hand wash only - maximum temperature 30°C 40 Machine washable - maximum temperature 40°C Cannot be washed with water Machine washable - with slow water current or gently by hand - maximum temperature of 40°C Possibility of chlorine bleaching Chlorine-based bleaching allowed Do not use chlorine-based bleach Ironing Ironed at low temperature (between 80°C - 120°C) Ironed at high temperature (between 180°C - 210°C) Ironed at medium temperature (between 140°C - 160°C) Cannot be ironed The wave-symbol indicates that clothes ironed should be covered with another cloth. Can be dry-cleaned. Use petroleum - based solvent Can be dry-cleaned. Use solvent of perchloroethylene or petroleum - based matter Cannot be dry-cleaned Wringing Wrung gently Cannot be wrung **Drying** Hung and drip - dried Laid down to dry Hung and drip - dried in the shade Laid down to dry in the shade Labeling method 1. Symbols should be arranged from left to right according to the following sequence 40 2. For colored products which are not usually bleached, the symbol for possibility of chlorine bleach may be omitted. 3. For products which are not usually ironed, the symbols for ironing may be omitted (Except cannot be ironed).

4. For products which can be washed with water, the symbols for dry-cleaning may be omitted. (Except cannot be dry-cleaned). 5. The symbols should be either in black or dark blue whereas the prohibition symbols are in red on a white background.



alternate Symbols

	wash		Tumble dry normal
And Com	hand wash	\odot	Tumble dry, low heat
母冠	do not wash	\odot	Tumble dry, medium heat
30 (30) (30)	30°C normal wash		Do not tumble dry
40 40 40	40 °C normal wash	$\exists \not\equiv$	Iron without steam
50 50	50 °C normal wash	$\overrightarrow{\Box}$	Iron, low heat (230F) without steam
EE (EE) (EE) (EE) (EE)	60 °C normal wash		Iron, medium heat (300F) without steam
70 70 70	70 °C normal wash		Iron, high heat (390F) without steam
95 95 95	95 °C normal wash	A	Do not iron
<u> </u>	30°C permanent press		
	40°C permanent press		Do not wet clean
<u> </u>	50°C permanent press	*	Do not bleach
<u> </u>	60°C permanent press		Bleach (Only Chlorine - old Sign)
<u> </u>	70°C permanent press		Dry in the shade (added to line dry, drip dry, or dry flat)
<u> </u>	95°C permanent press		
	30°C delicate; gentle	95	max. Temperature 200F (95°C)
40 W	40°C delicate; gentle	70	max. Temperature 160F (70°C)
<u> </u>	50°C delicate; gentle	60	max. Temperature 140F (60°C)
<u> </u>	60°C delicate; gentle	••• 50	max. Temperature 120F (50°C)
<u> </u>	70°C delicate; gentle	•• 40	max. Temperature 105F (40°C)
<u> </u>	95°C delicate; gentle	• 30	max. Temperature 65-85F (30°C)



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